

Wednesday, 21/01/2009 7:37:59 AM
User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : GUSSET
Job Number : 44983
Estimate Number : 13414
P.O. Number : Part Number : PB6743001253
This Issue : 21/01/2009 S.O. No. : Drawing Number : B67-43001 P.23
Prsht Rev. : NC Project Number : N/A
First Issue : / / Type : SMALL /MED FAB Drawing Revision : B1
Previous Run : 41492 Material :
Written By : Due Date : 27/01/2009 Qty: 20 Um: Each
Checked & Approved By : 09-01-21
Comment : est rev A new issue 08.06.19 DD verified: EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6S125 6061-T6 .125 Sheet



Comment: Qty.: 0.1353 sf(s)/Unit Total: 2.7069 sf(s)
6061-T6 .125Sheet
batch:- 109405 B 9-2-3

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
1-Cut as per Dwg B67-43001
Dwg Rev: B1
Prog Rev: B1 B 9-2-3

2-Deburr if necessary B 9-2-3

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 57439

PC 9/2/4 (24)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 21/01/2009 7:37:59 AM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GUSSET

Job Number: 44983

Part Number: PB6743001253

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/04
MF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF
09-02-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

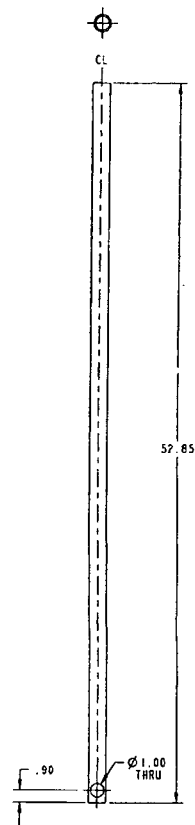
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

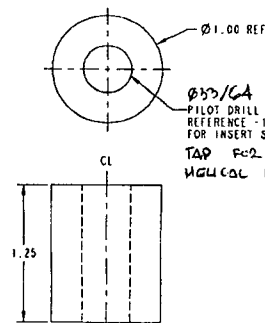
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

286777

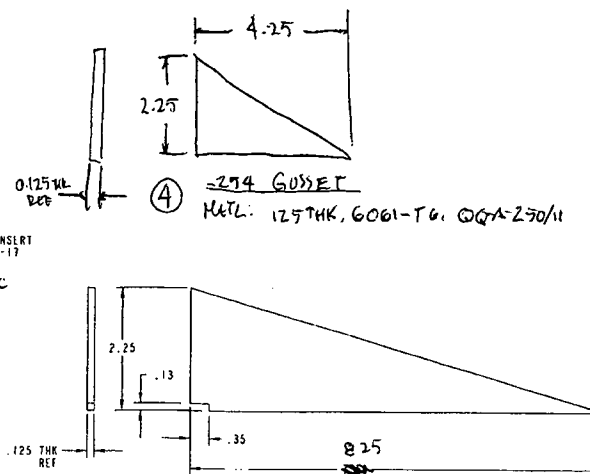


① -247 INNER TUBE
MATERIAL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE: 0.250

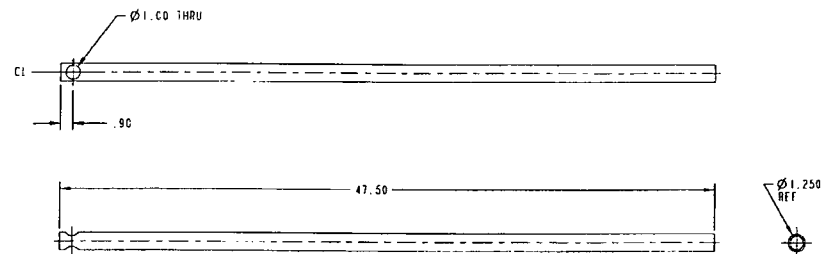


④ -249 INNER TUBE BUSHING
MATERIAL: 1.00 RND, 6061-T6, 00-A-200/8
SCALE: 2.000

XH



④ -253 GUSSET
MATERIAL: .125 THK, 6061-T6, 00-A-250/11
SCALE: 1.000



④ -257 INNER TUBE
MATERIAL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE: 0.250

RELEASED
46 42

PREMIER AVIATION, INC.			
2020 Aviation Parkway, Grand Prairie, Texas 75052			
DATE	CDR. (REV. NO.)	OWN. NO.	REV.
DISUV8	B67-43001		B4
SCALE	REV.	SHEET	23 OF 43

ORIGINAL